

**CELL :-**A362 | **CELL NAME:-** A362 Decomp | **MACHINE / STAGE :-** Toggle press. | **OPERATION :-** Pin pressing

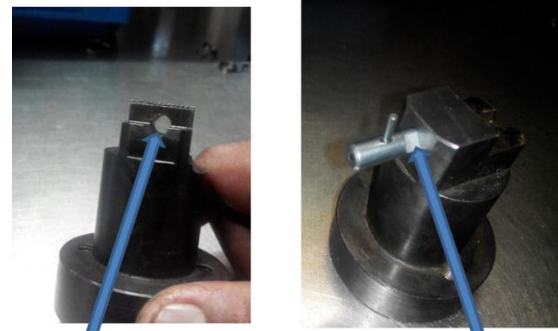
**KAIZEN THEME :** To eliminate rejection of wrong pin pressing.

**IDEA :-** Change the fixture design.

**WIDELY/DEEPLY:-**

**Countermeasure :-** Proper design of fixture is made for roller insertion.

**PROBLEM / PRESENT STATUS :-** 5 no's found having wrong pin pressing.



Slot of D shape provided in fixture to avoid the wrong insertion of roller in fixture during pin pressing.

<b>BENCHMARK TARGET</b>	5 No.
<b>KAIZEN START</b>	0 No.
<b>KAIZEN FINISH</b>	20.09.2014

**TEAM MEMBERS :-**  
Nitin Sutar,  
Sandip Patil  
**BENEFITS :-**

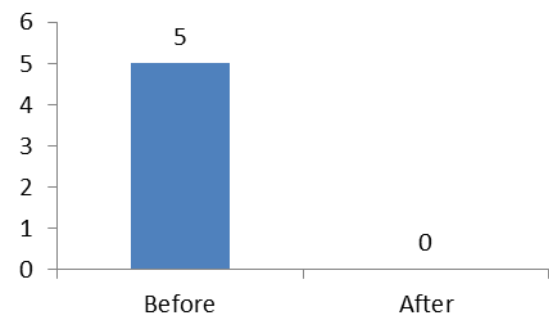
1. Eliminate the wrong pin pressing defect
2. Reduce COPQ.

**KAIZEN SUSTENANCE**

**WHAT TO DO:** Fixture is changed permanently.  
**HOW TO DO:** -  
**FREQUENCY :-**

**WHY - WHY ANALYSIS :-**  
**Why 1** – A362 pin pressing wrong side in roller.  
**Why 2** – Roller insert in wrong side on fixture.  
**Why 3** – Stopper used to arrest D'milling of roller is becomes loose.  
**Why 4** – Design of stopper in fixture is allow to pass the roller in wrong side.  
**Why 5** - Design of fixture is weak.

**RESULT :-**



**ROOT CAUSE :-** Design of fixture is weak

**COST INCURRED FOR MAKING KAIZEN**

MATERIAL COST IN RS	LABOUR COST IN RS	TOTAL COST IN RS
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**REGISTRATION NO. & DATE:**

**SCOPE & PLAN FOR HORIZONTAL DEPLOYMENT**

**REGISTERED BY :-** Sandeep Patil

SR. NO.	CELL	TARGET	RESPONSIBILITY	STATUS
01	A317	30.09.14	Sandeep Patil	In process

**MANAGER'S SIGN :-** Anil Shende